

C16-M-106/RAC-106

6057

BOARD DIPLOMA EXAMINATION, (C-16)

MARCH/APRIL-2017

DME—FIRST YEAR EXAMINATION

WORKSHOP TECHNOLOGY

Time : 3 hours]

Total Marks : 80

PART-A

3×10=30

- Instructions : (1) Answer all questions.
 - (2) Each question carries three marks.
 - (3) Answers should be brief and straight to the point and shall not exceed *five* simple sentences.
 - 1. List out different holding tools used in carpentry.
 - 2. What is the difference between reaming and drilling?
 - **3.** Draw a neat sketch of hand hammer and name the parts.
 - 4. Write the differences between punching and drifting.
 - What are the common six defects of forging?
 - 6. List out the three types of hems.
 - State the properties of good moulding sand.
 - **8.** What is meant by sand binder? Name the types of sand binders.
 - 9. Write about hot extrusion process.
- 10. Describe the wire drawing process with a neat sketch.
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Instructions : (1) Answer any **five** questions.

- (2) Each question carries ten marks.
- (3) Answers should be comprehensive and the criterion for valuation is the content but not the length of the answer.
- **11.** (a) Draw a neat sketch of metal jack plane and name its parts.
 - (b) Write the specific use of (i) spoke shave and (ii) router plane. 5
- **12.** List out the different types of files. Write the use of any three types of files with sketches.
- 13. Describe the working of spring hammer with a neat sketch.
- **14.** Draw neat sketches of any four types of stakes used in sheet metal shop and explain their use.
- 15. (a) Draw a neat sketch of twist drill and name the parts.
 (b) List the various materials used for drills.
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- **16.** Explain dry sand moulding. Write the advantages and disadvantages and its applications.
- 17. Describe the following cold working processes :
 - (a) Spinning
 - (b) Shot peening
 - (c) Cold heading
 - (d) Cold extrusion

(a) List the specifications of a power hack saw.

What is setting saw teeth? Explain the types of setting with sketches.

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