

# 4653

## BOARD DIPLOMA EXAMINATION, (C-14)

### MARCH/APRIL-2017

DME—FIFTH SEMESTER EXAMINATION

FLUID POWER CONTROL SYSTEMS

Time : 3 hours ]

[ Total Marks : 80

с14-м-505

### PART-A

3×10=30

Instructions : (1) Answer all questions.

- (2) Each question carries three marks.
- (3) Answers should be brief and straight to the point and shall not exceed *five* simple sentences.
- **1.** State any three differences between fluid and pneumatic power system.
- 2. Write any three applications of fluid power system.

What is the function of cushioning in cylinders?

- Draw the graphic symbols for flow control valves.
- **5.** Write the advantages of pressure compensated flow control valve over non-pressure compensated flow control valves.
- **6.** Differentiate between series and parallel synchronization circuits.
- 7. Write any three advantages and disadvantages of compressed air.

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- 8. Compare hydraulic and pneumatic system.
- 9. Write a short note on spring return single-acting cylinder.
- 10. State the functions of shuttle value and draw its symbol.

#### PART-B

Instructions : (1) Answer any five questions.

- (2) Each question carries **ten** marks.
- (3) Answers should be comprehensive and the criterion for valuation is the content but not the length of the answer.
- 11. Explain the working of vane pump with neat sketch.
- 12. Describe the hydraulic vane motor with neat diagram.
- **13.** (*a*) Derive an expression for force, velocity and power for hydraulic cylinders.
  - (b) A cylinder with a bore diameter of 40 mm is required to extend a minimum speed of 0.75 m/s. What is the flow rate?
- 14. Write short notes on the following :
  - (a) Ball-type check valve
  - (b) Two-way direction control valve
- **15.** Explain the pilot-operated pressure relief valve with a neat diagram.
- **16.** Explain the hydraulic circuit to control double-acting hydraulic cylinders.
- **17.** Explain the installation methods of air cylinders.
- **18.** Explain control of single-acting cylinder with OR valve.

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10×5=50